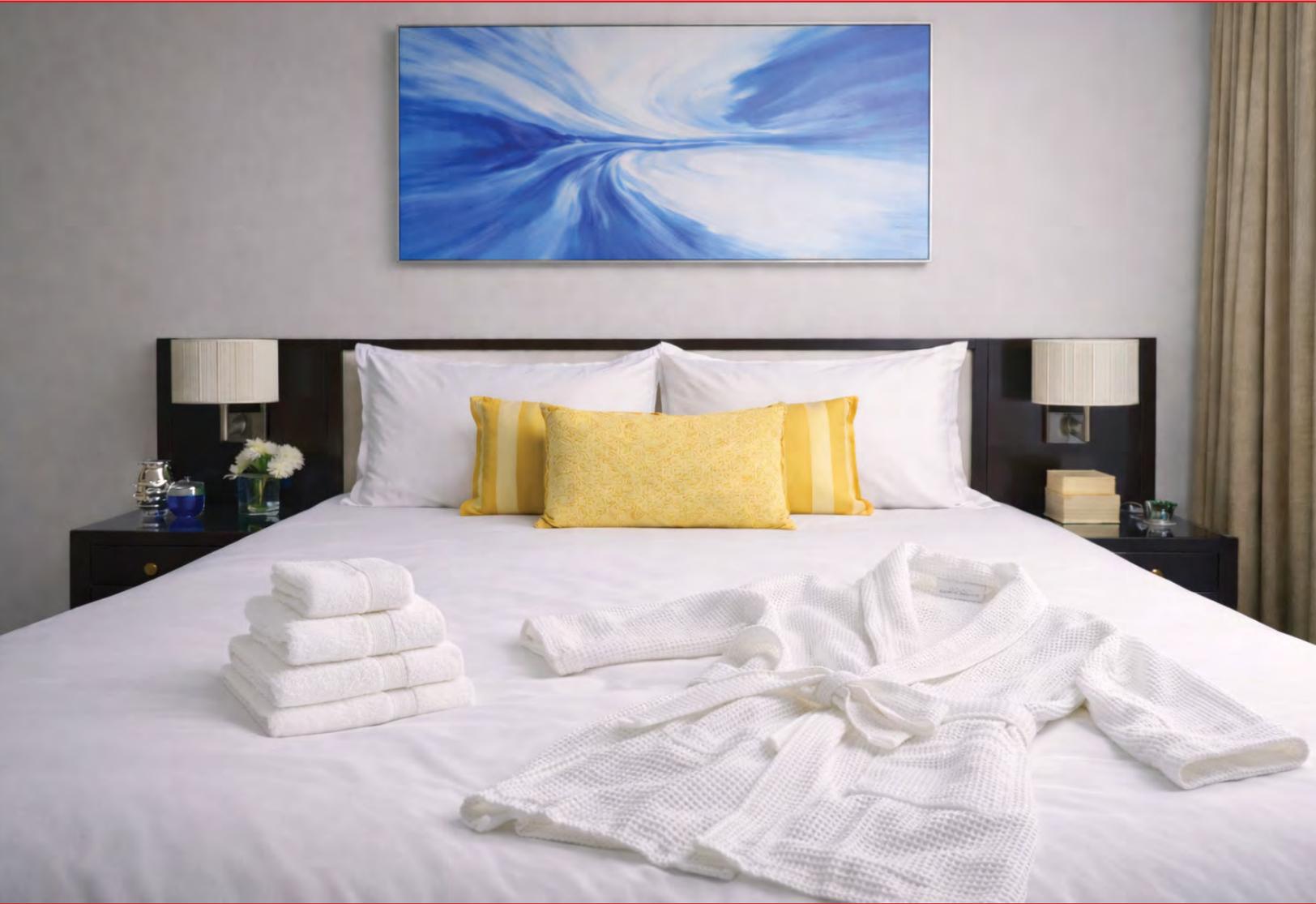


HOSPITALITY | COMMERCIAL LAUNDRY | HEALTHCARE | CUSTOM



THOMASTON MILLS

BUYING GUIDE



THOMASTON MILLS

Dear Valued Partner,

Since 1899, Thomaston Mills has been a proud American manufacturer of linens for the hospitality industry. Based in Thomaston, Georgia, we have carried forward a family legacy of service, excellence, and reliability for over 125 years. Today at our mills in Georgia and South Carolina, we continue to invest in American workers, American craftsmanship and quality that is second to none.



At Thomaston Mills, our mission is simple – to provide the finest products that enhance your guests' experience and deliver personal service to our customers. Our premium linens will reduce your spend by delivering consistently longer-lasting products that imports, whose focus is solely on cheap price (and quality), simply cannot match. Our unique Triple Inventory will dramatically reduce your lead times for linens.

Our team of textile experts are problem solvers, dedicated to understanding your needs and solving any challenge you face. Whether you're selecting from our wide range of in-stock items or need a completely custom solution, we will help every step along the way.

Thank you for your continued trust in Thomaston Mills.

Best,



Robert Zaslow
President/CEO, Thomaston Mills



THE RITZ-CARLTON



Why Thomaston?

Legacy and Local USA Manufacturing

Family owned since 1899 in Easley, SC and Thomaston, GA.



Reliable, Quick Shipments Plus National Distribution

1,000,000 dozen sheets and pillowcases and 30,000,000 yards of fabric made each year.



Consistent Premium Quality

Most radiant white. Made to withstand commercial laundering.



Personal Service and Expertise

Human experts with 2,000 combined years of industry experience.



Customization

Private label. RFID. Small minimums.



Environmental and Social Responsibility

Recycled carton use saves 9,809 trees and all waste water is repurposed.



Contents

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Customization

What is Par Level in Hospitality?

The Bathroom

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How to Choose a Sheet

Why are Thomaston Mills American-made sheets and pillowcases a better value than imports?

The answer is our quality, long term value and lower cost per use which **REDUCES LINEN SPEND**.



All of our products have:



You will get the **true thread count** you order. Many imports misrepresent their thread counts.



Designed to withstand the rigors of **commercial laundering**.



Proper heat setting prevents shrinkage and wrinkling in commercial ironers.



We use computerized color-matching equipment to ensure a **consistent bright white shade**.



Soft hand ensures maximum guest comfort consistently.



All of our tone-on-tone stripe bedding has **anti-pilling finish**.



Higher tensile strength for longer product lifespan.



Heavier weight per sq/yd on many thread counts vs. imports for longer product lifespan.

SIZE LEGEND

Fitted sheets, flat sheets in varying widths and pillowcases in 3 sizes, Standard, Queen and King (see [website](#) for full listing of sizes).

SHEETS (mattress size)

D Draw (36"x80")

T Twin (39"x75")

TXL Twin XL (39"x80")

F Full (54"x75")

FXL Full XL (54"x80")

Q Queen (60"x80")

K King (78"x80")

CK California King (72"x84")

PILLOWCASES (pillow size)

S Standard (20"x26")

Q Queen (20"x30")

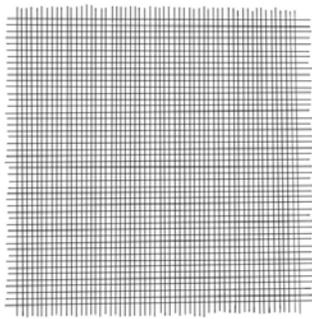
K King (20"x36")

Since we manufacture right here in the USA, we offer by far the widest selection of size and customization options in the industry.



READY FOR BED

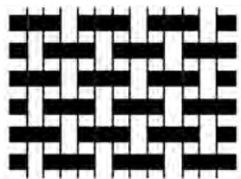
Prewashed – no laundering required before putting into use (excludes New Era).



WHAT IS THREAD COUNT AND IS IT IMPORTANT?

Thread count for bedding fabric consists of the number of vertical threads (called “warp” yarns) and horizontal threads (called “fill” yarns) counted in a square inch of fabric. In addition to thread count, many other factors impact the feel and quality of a fabric including the type of fiber, the weave, the yarn ply, and the spinning method. Thread counts for hotels range from 180 to 310 with the most popular being 200, 250 and 300.

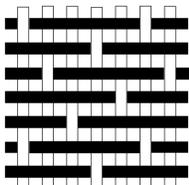
WEAVES



PERCALE

A weave pattern of one-over-one-under.

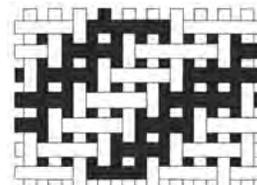
- › Clean, matte finish that doesn't look shiny
- › Crisp texture that feels cool to the touch
- › Gets softer over time without losing its structure
- › Superior breathability perfect for both warm nights and cool nights
- › More resistant to pilling



SATEEN

A weave pattern of four threads over and one thread under.

- › Smooth, shiny surface on one side
- › Elegant look and silky soft
- › Natural draping quality
- › Better wrinkle resistance than some other weave types



TWILL

A weave pattern of one thread over one to three threads and one thread under one to three threads. Each progressive row shifts creating a diagonal line across the cloth.

- › Durable, strong fabric that is highly resistant to tearing and pilling
- › Drapes elegantly over a mattress
- › Soft feel that many find appealing
- › Diagonal texture can conceal wrinkles



WHAT IS TRIPLE SHEETING?

How it works

From bottom to top:

- 1 **Fitted or flat sheet** on the mattress
- 2 **Second flat sheet** (acts as the sleeper's top sheet)
- 3 **Blanket, quilt, or duvet insert**
- 4 **Third flat sheet** folded over everything to fully encase the blanket

The top two flat sheets are tucked together at the foot and sides, sealing the blanket inside.

Why hotels use it

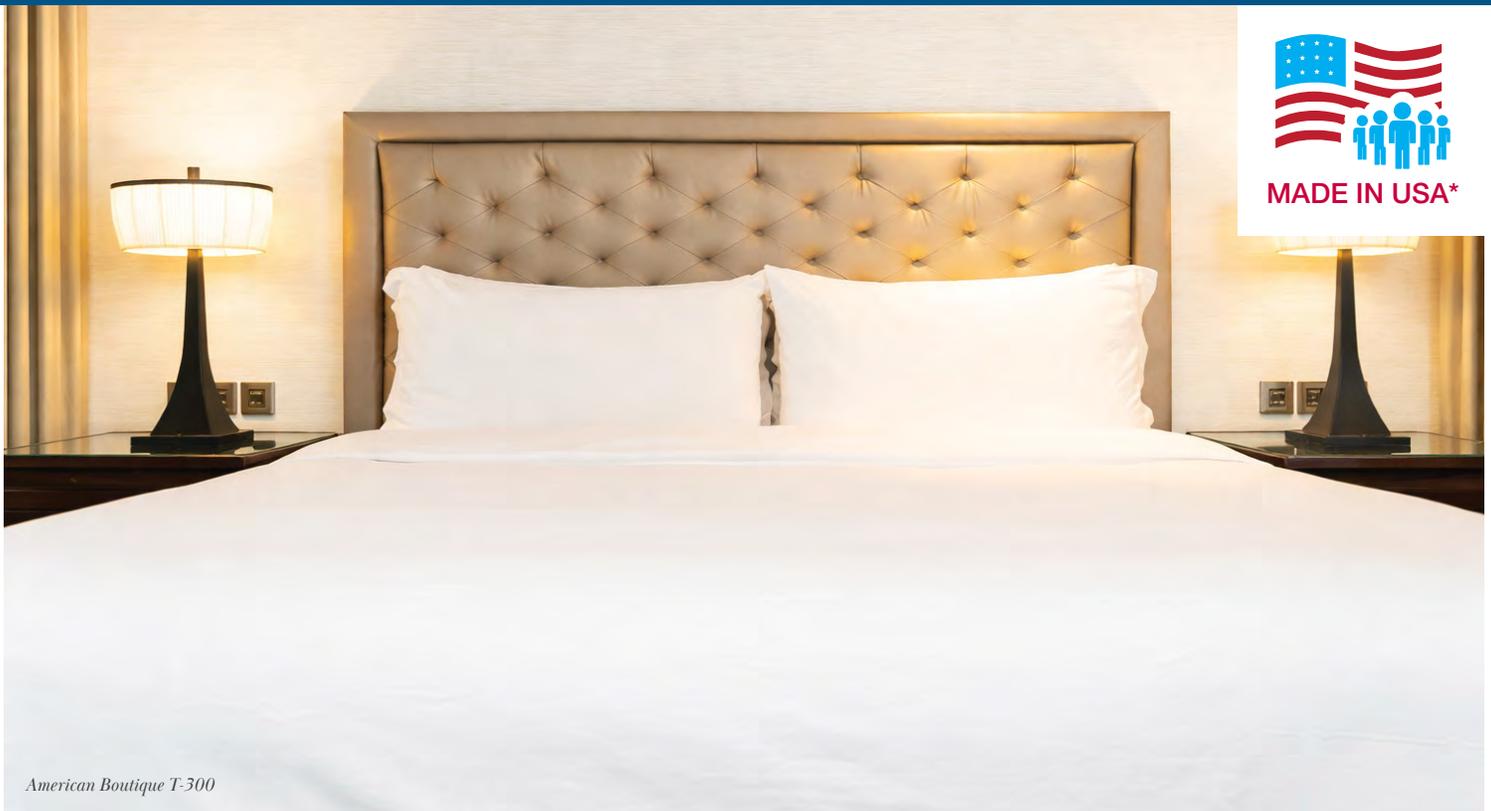
- › **Hygiene:** Only sheets touch the guest; blankets don't directly contact skin
- › **Easy laundering:** Flat sheets are easier to wash than bulky duvet covers
- › **Crisp look:** Creates a smooth, tucked-in, luxury appearance
- › **Efficiency:** Faster for housekeeping to remake beds

1000S OF PRODUCTS AVAILABLE! CAN'T FIND SOMETHING, CONTACT OUR EXPERTS.

Luxury Sateen Cotton



Scan to learn more about these products.



American Boutique T-300

Made from ultra-fine, single-ply, ring-spun yarns. Fitted sheets with extra-deep 15" pockets (fits up to 18" mattress depth). **Made in the USA*** and **GSA Compliant**.



American Luxury Origin T-300

- › 100% Extra-Long Staple Combed American Cotton
- › Sateen weave
- › Stock: Soft White
- › Available Sizes:
 - » Pillowcase **S Q K**
 - » Flat Sheet **Q K**
 - » Fitted Sheet **Q K**



American Boutique T-300

- › 100% Extra-Long Staple Combed American Cotton
- › Sateen weave
- › Stock: White
- › Available Sizes:
 - » Pillowcase **S Q K**
 - » Flat Sheet **Q K**
 - » Fitted Sheet **Q K**

Tone-on-Tone Stripe



American Luxury Lineage T-310

Made with ultra-fine, single-ply, ring-spun yarns for luxurious softness. Flat Sheets are extra wide and extra-long. Fitted sheets have 15" extra-deep pockets (fits up to 18" mattress depth). **Made in the USA*** and GSA Compliant.



American Luxury Lineage T-310

- › 100% Extra-Long Staple Combed American Cotton
- › Sateen weave
- › Stock: Soft White
- › 3/8" (1 cm) woven satin stripe
- › Available Sizes:
 - » Pillowcase **S Q K**
 - » Flat Sheet **Q K**
 - » Fitted Sheet **Q K**

Royal Suite Satin Stripe T-310

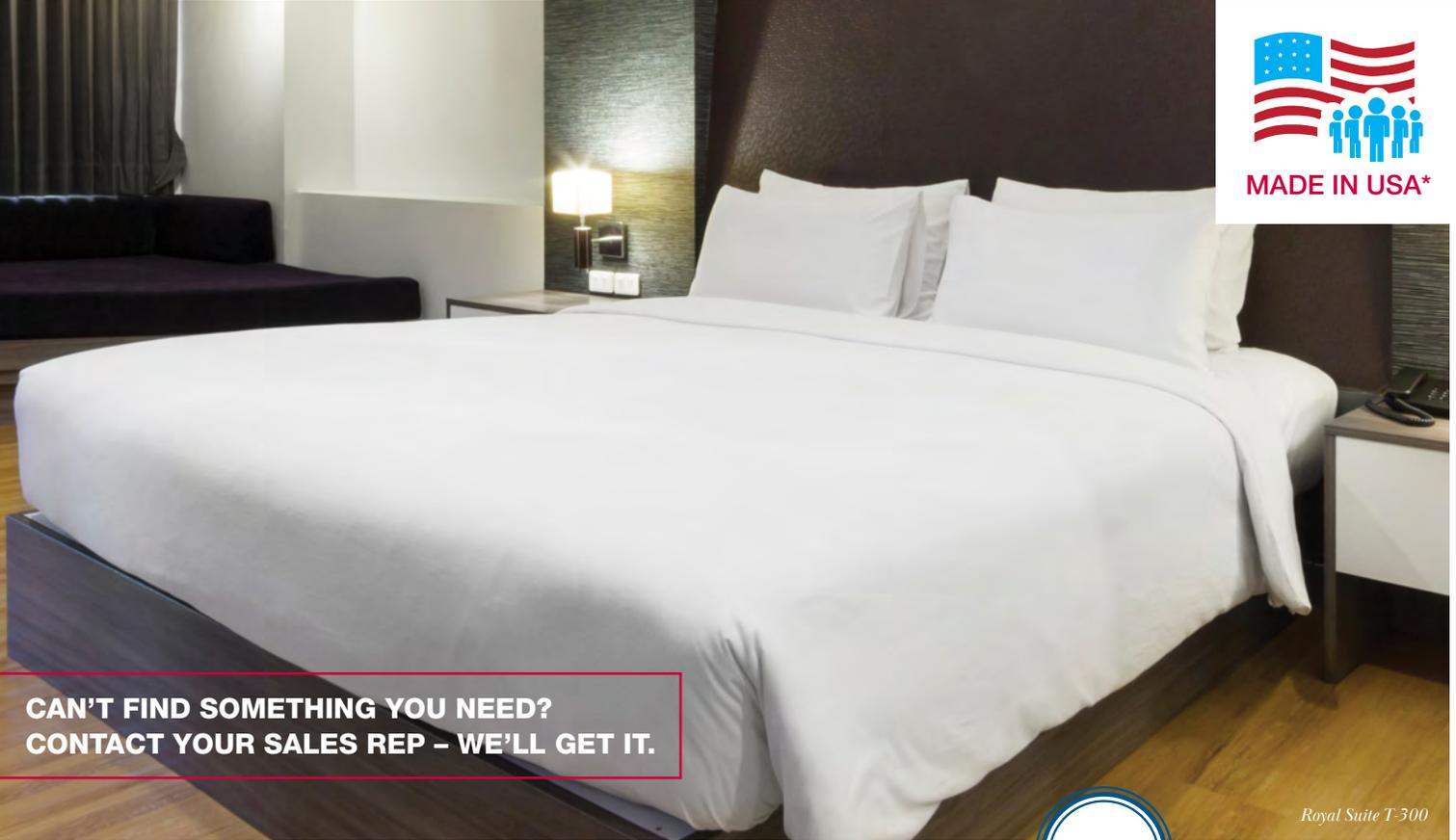
- › 60% Combed American Cotton/40% Polyester
- › Sateen weave
- › Stock: White
- › 1/4" (6 mm) woven satin stripe
- › Available Sizes:
 - » Pillowcase **S Q K**
 - » Flat Sheet **F Q K**
 - » Fitted Sheet **F Q K**

Royal Suite Satin Stripe T-250

- › 60% Combed American Cotton/40% Polyester
- › Twill weave
- › Stock: White
- › 3/8" (1 cm) woven satin stripe
- › Available Sizes:
 - » Pillowcase **S Q K**
 - » Flat Sheet **T F Q K**
 - » Fitted Sheet **T F Q K**

*Made in USA of domestic or imported greige fabric

Royal Suite T-300



CAN'T FIND SOMETHING YOU NEED?
CONTACT YOUR SALES REP – WE'LL GET IT.

Royal Suite T-300



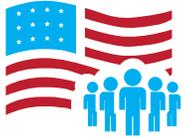
Royal Suite T-300

- › 60% Combed American Cotton/40% Polyester
- › Percale weave
- › Ultra-fine, single-ply, ring-spun yarns for luxurious softness
- › Flat Sheets: extra wide and extra long in-stock
- › Fitted sheets with extra-deep 15" pockets (fits up to 18" mattress) in-stock
- › Stock: White
- › GSA Compliant
- › Available Sizes:
 - » Pillowcase **S Q K**
 - » Flat Sheet **F Q K**
 - » Fitted Sheet **F Q K**



Scan to learn more about these products.

Royal Suite T-250



MADE IN USA*



Royal Suite T-250



Royal Suite T-250

- › 60% Combed American Cotton/40% Polyester
- › Percale weave
- › High count ring-spun yarns for luxurious softness
- › Fitted sheets in 12" and extra-deep 15" pockets (fits up to 18" mattress) in-stock
- › Super King Flat 118"x120" and Twin Size Flat in-stock
- › Colored hem stock program available
- › Stock: White and Bone
- › GSA Compliant
- › Available Sizes:
 - » Pillowcase **S Q K**
 - » Flat Sheet **T F Q K**
 - » Fitted Sheet **T F Q K**

SIZE IDENTIFICATION STOCK PROGRAM

Colored hems on flat and fitted sheets to provide easy identification for staff.



Twin (Navy)



Full (Red)



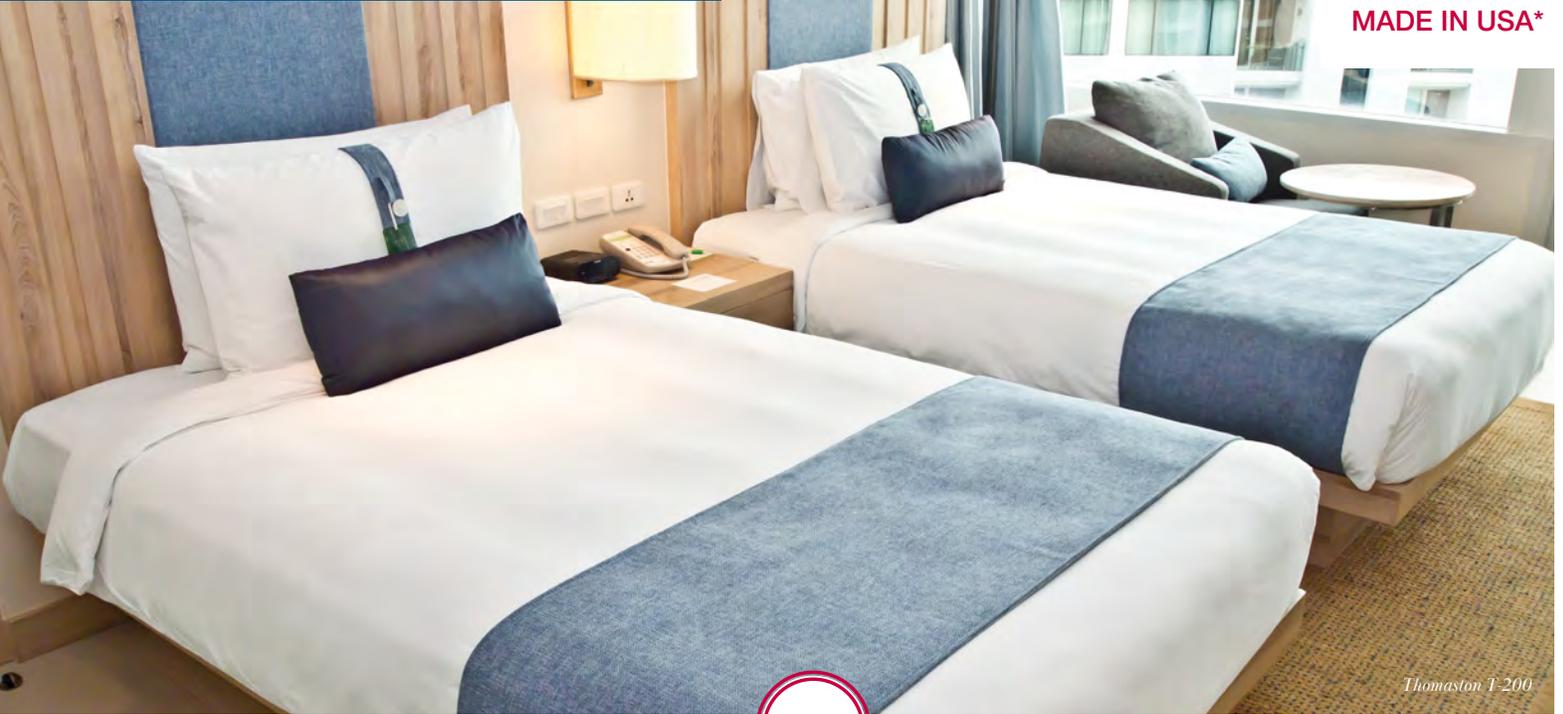
Queen (Green)



King (Gold)

*Made in USA of domestic or imported greige fabric

Thomaston T-200



Thomaston T-200



Thomaston T-200

- › 60% Cotton/40% Polyester
- › Classic single pick insertion percale weave
- › Fitted sheets in 9", 12" and extra-deep 15" pockets (fits up to 18" mattress) and California King in-stock
- › Super King Flat 118"x120"
- › Colored hem stock program available
- › Stock: White and Bone
- › GSA Compliant
- › Available Sizes:
 - › Pillowcase **S Q K**
 - › Flat Sheet **T F Q K**
 - › Fitted Sheet **TXL F FXL Q K CK**

*Made in USA of domestic or imported greige fabric

SIZE IDENTIFICATION STOCK PROGRAM

Colored hems on flat and fitted sheets to provide easy identification for staff.



Twin
(Navy)



Full
(Red)



Queen
(Green)



King
(Gold)

**CAN'T FIND SOMETHING YOU NEED?
CONTACT YOUR SALES REP - WE'LL GET IT.**

Thomaston T-180



Crease resistant finish, heat set for shrinkage control, consistent shade, reinforced stitching, and selvage edges.

Made in the USA* and GSA Compliant.

Thomaston T-180 White + Colors

- › 50% Cotton/50% Polyester
- › Single pick insertion percale weave
- › 10-15% longer-lasting than imported T-180
- › Fitted sheets stocked in 9", 12" and extra-deep 15" pockets (fits up to 18" mattress)
- › Stock: White, Bone, Light Blue, Seafoam Green, and Rose
- › Available Sizes:
 - › Pillowcase **S Q K**
 - › Flat Sheet **D T F Q K**
 - › Fitted Sheet **T TXL F Q K**



**Made in USA of domestic or imported greige fabric*

New Era T-180

New Era T-180

- › 55% Cotton/45% Polyester
- › Single pick insertion percale weave
- › Woven on sulzer looms for strength and consistency
- › Stock: White
- › Available Sizes:
 - › Pillowcase **S K**
 - › Flat Sheet **T F Q K**
 - › Fitted Sheet **T TXL F FXL Q K**

GOOD



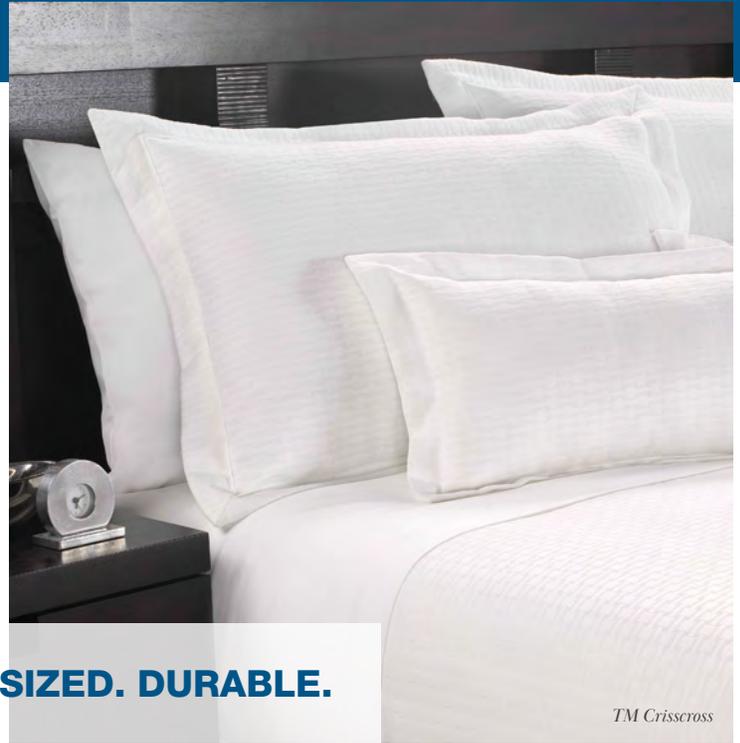
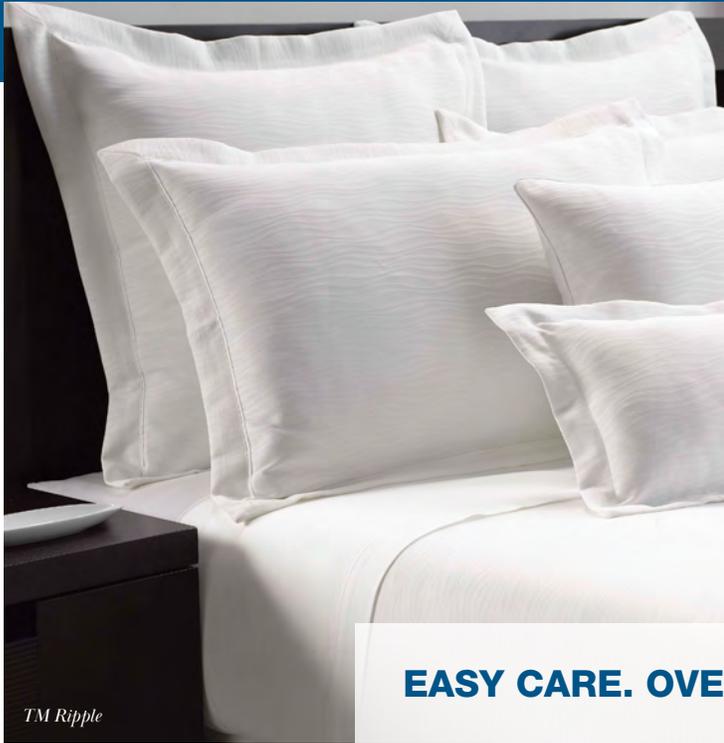
Baby Bedding in Hotels

NOTE: It is illegal to use adult sized bedding for infants in the hotel. To comply with safety requirements, hotels must use specifically designed infant bedding that meets safety standards and minimizes potential hazards.

- › Quilted Crib Blanket
- › Crib Blanket
- › Infant Receiving Blanket
- › Crib Sheet
- › Portable Crib Sheet



Decorative Top Sheets



EASY CARE. OVERSIZED. DURABLE.

TM Ripple

TM Crisscross



TM Ripple

- › 100% Polyester
- › 220 Thread count fabric
- › 1" Top and bottom hems
- › Color-coded size labels
- › Weight: 6.9 oz/sq yard
- › Color: White
- › Available Sizes:
 - » Flat Sheet **Q** **K**



TM Crisscross

- › 100% Polyester
- › 220 Thread count fabric
- › 1" Top and bottom hems
- › Color-coded size labels
- › Weight: 8.0 oz/sq yard
- › Color: White
- › Available Sizes:
 - » Flat Sheet **Q** **K**



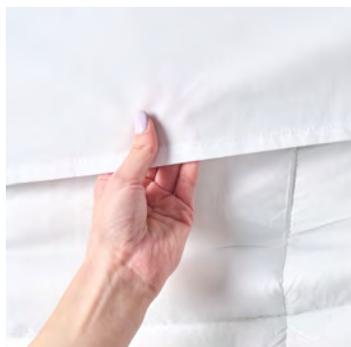
TM Mini Check

- › 65% Cotton/35% Polyester Satin for Comfort and Strength
- › T-300 mercerized fabric
- › 2" top and bottom hem
- › Color: White
- › Available Sizes:
 - » Flat Sheet **Q** **K**

Our Unique Duvet Cover Design



7" hand pull opening



Envelope closure



Sham detail



Duvet cover



Duvet Details

- › GSA compliant
- › Full width opening for easy duvet insertion
- › Exclusive internal 15" envelope closure
- › 7" Hand pull openings for easy duvet pull-through
- › No unsightly tie closures
- › Made for commercial laundering
- › Pillow shams with 2" flange and unique envelope closure with 6" overlap



American Luxury Lineage T-310

- › 100% Extra-Long Staple Combed American Cotton
- › Sateen weave
- › Ultra fine, single-ply, ring-spun yarns
- › Stock: Soft White
- › 3/8" (1 Cm) woven satin stripe
- › Available Sizes:
 - » Sham **S Q K**
 - » Duvet **Q K**



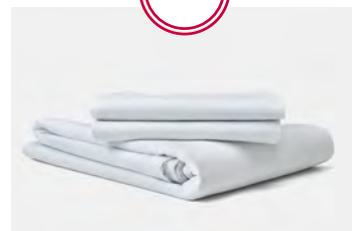
American Luxury Origin T-300

- › 100% Extra-Long Staple Combed American Cotton
- › Sateen weave
- › Ultra fine, single-ply, ring-spun yarns
- › Stock: Soft White
- › Available Sizes:
 - » Sham **S Q K**
 - » Duvet **Q K**



Royal Suite Satin Stripe T-310

- › 60% Combed American Cotton/40% Polyester
- › Sateen weave
- › Ultra fine, single-ply, ring-spun yarns
- › Stock: White
- › 1/4" (6 Mm) woven satin stripe
- › Available Sizes:
 - » Sham **S Q K**
 - » Duvet **T F Q K**



Thomaston T-200

- › 60% Cotton/40% Polyester
- › Percale weave
- › Classic single pick insertion percale
- › Stock: White
- › Available Sizes:
 - » Sham **S Q K**
 - » Duvet **F Q K**

1000S OF PRODUCTS AVAILABLE! CAN'T FIND SOMETHING, CONTACT OUR EXPERTS.

**Made in USA of domestic or imported greige fabric*

TM Ultracomfort

The Ultracomfort Collection is OEKO-TEX Standard 100 certified, made with a 100% brushed polyester microfiber fabric, filled with 100% recycled polyester fibers and sewn through to keep fibers in place. Machine washable and dryable with **color coded labels**, make for easy care.



TM Ultracomfort Comforter/Duvet Insert

- › 8" Quilted box stitch with a knife edge finish
- › Color: White
- › Twin: 68"x94" fill weight 43 oz
- › Full: 84"x94" fill weight 51 oz
- › Queen: 92"x94" fill weight 56 oz
- › King: 106"x94" fill weight 65 oz



TM Ultracomfort Blanket

- › 6" Quilted box stitch with a bound edge
- › Color: White
- › Twin: 68"x94" fill weight 25 oz
- › Full: 84"x94" fill weight 31 oz
- › Queen: 92"x94" fill weight 33 oz
- › King: 106"x94" fill weight 38 oz

TM Capri



TM Capri Blanket

- › Color: White
- › 100% Cotton
- › Thermal style with check pattern
- › Queen: 90"x90" 4.7 lbs/ea
- › King: 108"x90" 5.5 lbs/ea

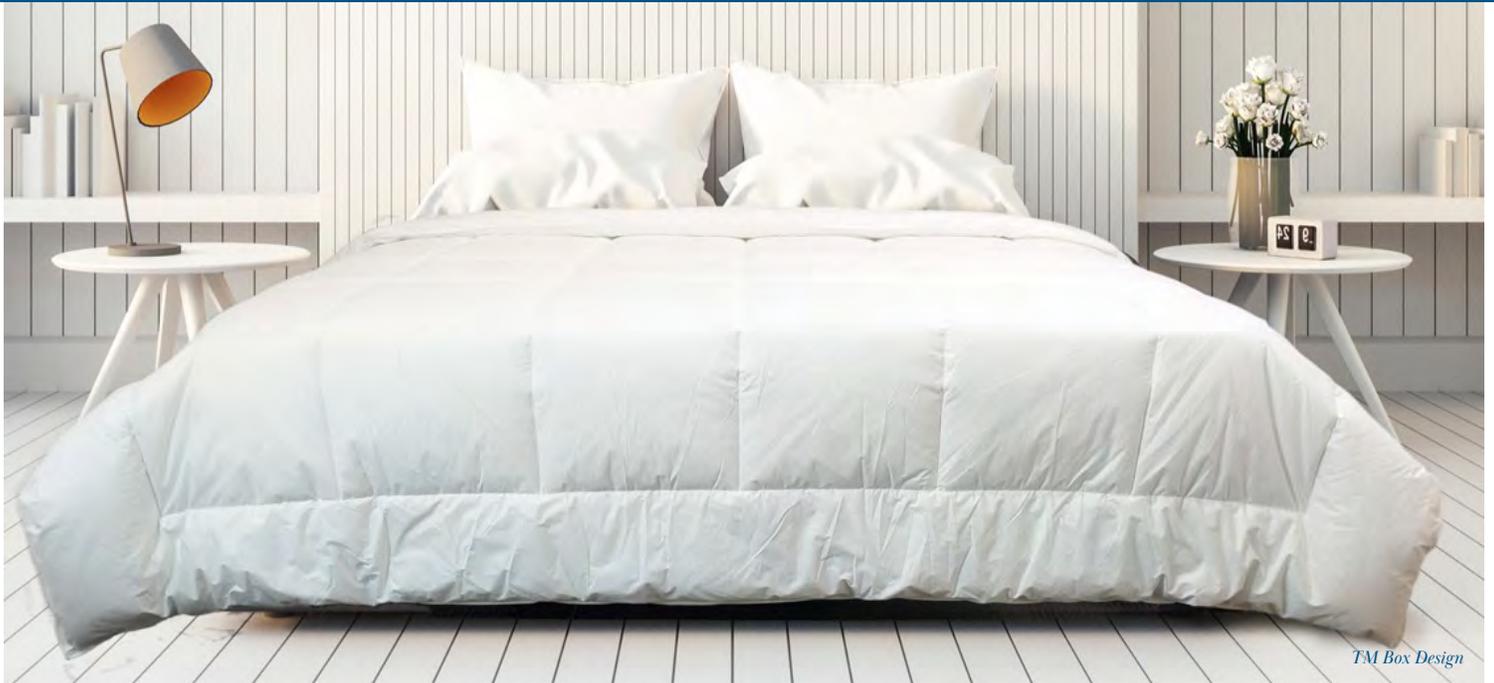
1000S OF PRODUCTS AVAILABLE! CAN'T FIND SOMETHING, CONTACT OUR EXPERTS.

See page 11 for
our easy-to-use
Duvet Covers



Scan to learn more about these products.

TM Box Design



TM Box Design



Corner loops



TM Box Design Duvet Insert

- › Micro Gel Polyester fiber fill
- › Box quilt design
- › Machine washable
- › 4 Corner loops for duvet cover attachment (if needed)
- › Color: White
- › Heavy Weight: 100% Cotton Cambric T-233 fabric cover
 - » 66"x89" (30 oz.)
 - » 82"x89" (38 oz.)
 - » 90"x95" (44 oz.)
 - » 105"x95" (52 oz.)
- › Light Weight: Cotton/Polyester T210 fabric cover
 - » 66"x89" (26 oz.)
 - » 82"x89" (34 oz.)
 - » 90"x95" (37 oz.)
 - » 105"x95" (43 oz.)

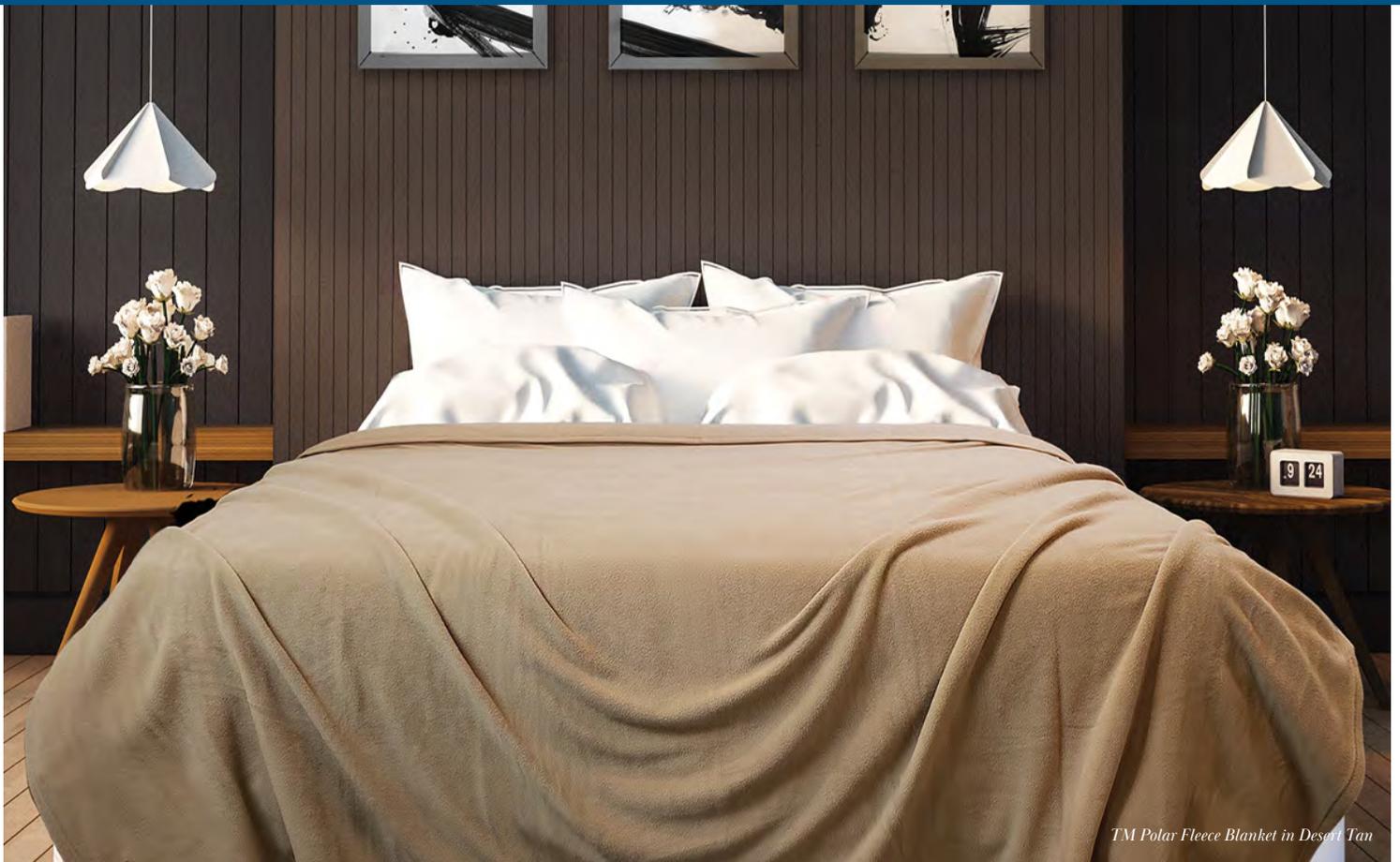


See page 11 for our easy-to-use Duvet Covers

TM Polar Fleece Blanket



Scan to learn more about these products.



TM Polar Fleece Blanket in Desert Tan



TM Polar Fleece Blanket

- › 100% Polyester for softness and durability
- › Anti-pilling finish
- › Double stitched edge for strength and longevity
- › Available Sizes:
 - » **T F Q K**



How to Choose a Pillow

Side Sleepers

55% of guests prefer a firm, thick pillow to cushion the shoulder and neck. Down alternative pillow with gusset works well.

Back Sleepers

38% of guests prefer medium support pillow that will cradle the head while keeping the spine aligned.

Stomach Sleepers

7% of guests prefer a thin pillow or no pillow to prevent neck strain.

FILLS

Down and Feather

Ultra soft luxury feel and excellent warmth. Available in 100% Duck or goose down or a down and feather blend.

PROS: Lightweight, breathable, soft, luxurious.

CONS: Allergens, requires frequent fluffing, higher price, not machine washable.



Feather Down

Down Alternative

Soft and affordable polyester filling. Available in many different grades of fiber.

PRO: Feels like down, affordable, machine washable, easy maintenance.

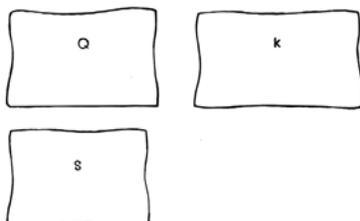
CON: Slightly heavier, may flatten, less breathable.



Down Alternative

Standard Pillow Sizes

- › Standard 20"x26"
- › Queen 20"x30"
- › King 20"x36"



WHAT IS A PILLOW PROTECTOR?

A cover made of fabric that is placed over the pillow but under the pillowcase to prevent damage from spills and stains.



WHAT IS A GUSSET?

A gusset pillow has an extra side panel of 1 or 2 inches sewn around the edges. It creates a box-like shape rather than the traditional flat seam of a regular pillow.

Advantages of a Gusset Pillow

1. Better shape retention
2. More even fill distribution
3. Improved neck and shoulder support

TM Ultra Down Alternative Gusset



TM Ultra Down Alternative Gusset

- › T-200, 100% Cotton cover
- › 2" Gusseted edges
- › Filled with micro denier polyester for the "characteristics of down"
- › Soft, durable, and machine washable for easy maintenance
- › Sizes:
 - » Standard 20"x26" (33 Oz Fill)
 - » Queen 20"x30" (45 Oz Fill)
 - » King 20"x36" (55 Oz Fill)

TM Diamond



TM Diamond: Firm

- › 100% Cotton shell
- › Firm microgel polyester siliconized fill
- › Heavier weight than standard
- › Sizes:
 - » Standard 20"x26" (32 Oz Fill)
 - » Queen 20"x30" (35 Oz Fill)
 - » King 20"x36" (39 Oz Fill)

TM Microgel



TM Microgel: Standard

- › 100% Cotton Cambric T-233 shell
- › Microgel polyester filling
- › Sizes:
 - » Standard 20"x26" (30 Oz Fill)
 - » Queen 20"x30" (32 Oz Fill)
 - » King 20"x36" (33 Oz Fill)

**1000S OF PRODUCTS AVAILABLE!
CAN'T FIND SOMETHING, CONTACT OUR EXPERTS.**

TM Feather/Down & TM Gold



MADE IN USA*



TM Feather/Down Pillow

- › Filled with 10% European goose down and 90% European goose feathers
- › 100% Cotton, T-230, piped edge ticking cover
- › **Made In The USA***
- › Machine washing not recommended
- › Sizes:
 - » Standard 20"x26" (32 Oz Fill)
 - » Jumbo 20"x28 (35 Oz Fill)
 - » Queen 20"x30" (38 Oz Fill)
 - » King 20"x36" (50 Oz Fill)

TM Gold Pillow

- › 100% Polyester shell
- › Filled with hypoallergenic, silicone treated, hollow polyester fill
- › Gold label
- › Mimics the softness of down
- › Machine washable
- › Sizes:
 - » Standard 20"x26" (22 Oz Fill)
 - » Queen 20"x30" (28 Oz Fill)
 - » King 20"x36" (33 Oz Fill)

TM Pillow Protectors

TM Pillow Protectors

- › T-180, 60% Cotton/40% Polyester Fabric
- › Nylon zipper closure or no peek closure
- › Double-needle stitching for enhanced durability
- › Knife edge finish
- › Only no peek closure is GSA compliant
- › Sizes:
 - » Standard 20"x26"*
 - » Queen 20"x30"*
 - » King 20"x36"*

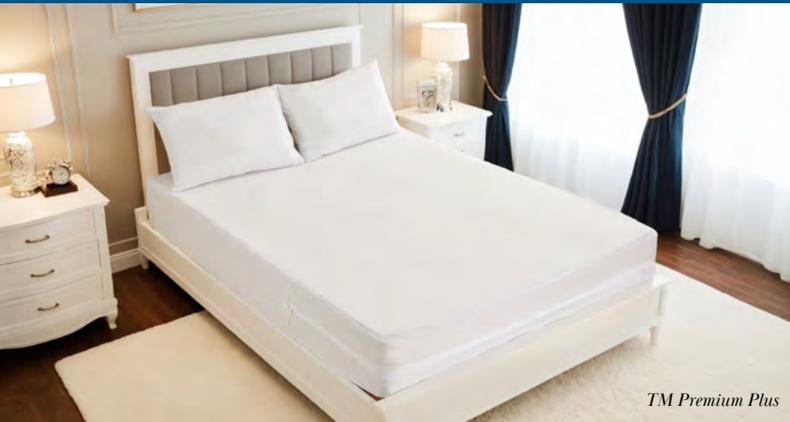


Zipper



No peek closure

Mattress and Box Spring Protection



TM Premium Plus

Each protector is VARTEST Laboratory Certified for Viral Penetration Resistance and offers protection against bed bug, dust mite and allergens.

TM PREMIUM 5 sided, Mattress Encasement



- › Patented zipper closure ensures total bed bug resistance
- › Waterproof fabric blocks liquids while still allowing the mattress to breath, keeping it clean and dry
- › Available in all mattress sizes and sofa bed sizes
- › 6 sided available

TM PREMIUM Sofa Bed Mattress Encasement

- › Patented zipper closure ensures total bed bug resistance
- › Waterproof fabric blocks liquids while still allowing the mattress to breath, keeping it clean and dry

TM PREMIUM PLUS Boxspring Encasement

- › Breathable fabric keeps the box spring clean and dry
- › Zipper closure for easy use

TM SUPREME Fitted Sheet Style, Mattress Protector

- › Waterproof fabric blocks liquids while still allowing the mattress to breath, keeping it clean and dry



TM SILENT CHOICE Mattress Pad

- › Polyester brushed microfiber top for comfort
- › Waterproof
- › Filled with 4.7 oz. ecopure™ polyester fiberfill
- › 8" Box quilt stitch for even fill distribution
- › Durasoft® quiet polyurethane backing
- › Smooth flex skirt fits up to a 14" mattress depth
- › Elastic bands available in different colors
 - › Twin
 - › Full
 - › Queen
 - › King

Available in a wide range of sizes

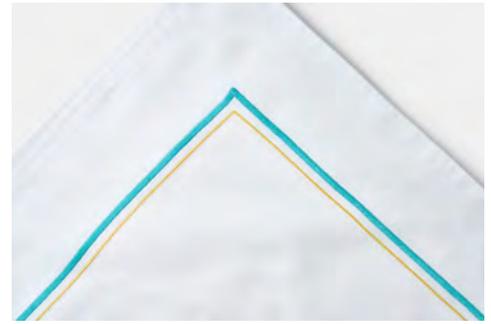


TM PERMA-DRY Mattress Pad

- › Three-layer barrier fabric with poly/cotton face
- › Middle layer is 1 mil polyurethane with brushed polyester back
- › Waterproof 70–150 psi and breathable (mvtr up to 600)
- › Ultra-fresh antibacterial finish
- › Quilted with 5 oz. fill per sq/yd
- › Available with 3/4" anchor bands or 15" fitted poly/cotton skirt

**CHECK WITH OUR TEXTILE EXPERTS FOR
OUR SELECTION OF BED SKIRTS AND
FOUNDATION COVERS.**

Customization



CUSTOM-MADE YOUR WAY

At Thomaston Mills, we own and operate our own factory, so we can offer customized products with speed and quality no other U.S. textile manufacturer can match to meet the needs of your property.

Complete Custom Options for Any Industry

- › Special bed sheet lengths and sizes
- › Custom colors and fabrics
- › Custom duvet covers and pillow shams
- › Extra-deep pocket fitted sheets of 18" and deeper
- › Colored hem thread
- › Embroidery
- › Top sheets
- › Piping on pillowcases, bed sheets, and top sheets
- › Property marking — (screen print, kaumograph, and continuous identification marking)
- › Private label branding and packaging to promote your property
- › Sheet sets/retail

RFID INTEGRATION FOR SMARTER INVENTORY

- › Real-time inventory tracking to make sure you have enough inventory.
- › With RFID, you know exactly where every item is. Housekeeping knows what's clean, what's dirty, and what's missing quicker.
- › Cut labor costs, reduce merchandise costs, eliminate shortages, accurately track, sort and inventory goods, and improve productivity, thereby increasing profitability.



**1000S OF PRODUCTS AVAILABLE!
CAN'T FIND SOMETHING, CONTACT OUR EXPERTS.**

What is Par Level in Hospitality?



WHAT IS PAR LEVEL?

Par level is the minimum quantity of linens a property maintains to meet daily operational needs without shortages. Proper par levels act as a safety net, ensuring smooth operations during occupancy spikes, equipment downtime, or delivery delays, without compromising guest experience.

STANDARD PAR LEVELS IN HOTEL LAUNDRY

The 3-Par Industry Standard

Most hotels operate on a 3-par system for linens changed with every guest stay:

- › One set in guest rooms
- › One clean set ready for use
- › One set in the laundry process

This ensures continuous availability and proper linen recovery. *Example: A 100-room hotel requires 300 full sets of room linens. See below.*



Example: 100-Room Property (Single Beds)

Each guest room contains:

- › 1 fitted sheet
- › 2 flat sheets (triple sheeting)
- › 4 pillowcases
- › 4 pillows
- › 1 blankets
- › 2 washcloths
- › 2 hand towels
- › 3 bath towels
- › 1 bathmats

3x

Multiply by 3
to determine
total inventory.

1-Par Totals:

- › 100 fitted sheets
- › 200 flat sheets
- › 400 pillowcases
- › 400 pillows
- › 100 blankets
- › 200 washcloths
- › 200 hand towels
- › 300 bath towels
- › 100 bathmats



How to Calculate Par Levels

Basic Formula:

$$\text{Par Level} = \text{Items needed per room} \times \text{Number of rooms}$$



Cost Benefits of Proper Par Levels

- › Reduced linen wear
- › Fewer emergency orders and rush fees
- › Longer product lifespan



Key Factors That Affect Par Levels

- › Occupancy rates and seasonality
- › Laundry turnaround time (on-site vs off-site)
- › Loss, damage, and theft rates
- › Special events and group bookings

Par levels should flex with predictable demand changes rather than remain static year-round.



How to Choose a Towel



WEAVE MATTERS

Terry cloth, made of cotton or cotton blended with polyester is defined by the loops of yarn that are woven into the fabric that increase the surface area allowing it to soak up 20 to 30 times its weight in water.

FIBER TYPE MATTERS



COTTON delivers the qualities of absorbency, breathability, and softness that are most appealing to your guests.



POLYESTER increases fabric strength, reduces drying time and results in less shrinkage.



Dobby Border



Cam Border

YARN CONSTRUCTION MATTERS

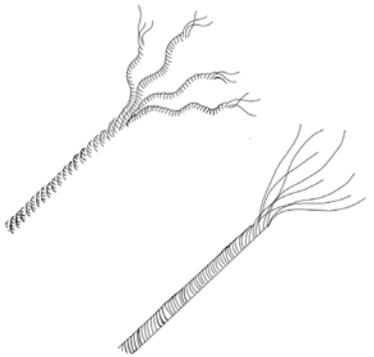
LONGER FIBERS (also called “staples”) spin into smoother, stronger yarns — and that means softer, more durable towels that feel luxurious.

SINGLE-PLY YARN uses one strand for a lighter, silkier feel, but may be less durable.

TWO-PLY YARN twists two strands together, adding strength, thickness and resilience.

COMBED COTTON has had the short, broken fibers removed leaving the longest and strongest which increases softness, durability and reduces pilling.

RING SPINNING is when a fiber is made into yarn by wrapping the fibers around each other. Ring spun towels have a tighter fabric weave and are more durable.



DOES HEAVIER MEAN BETTER?

The answer is that it depends. Towel weight is measured in pounds per dozen towels (lbs./dz.) which helps determine the towel’s density, absorbency and durability.

- › Lighter bath towels weighing 5-10 lbs./dz. are thinner and more economical, and often used in gyms or for quick drying.
- › Medium weight bath towels at 10-15 lbs./dz. offer a balance of softness and absorbency making them suitable for hotels.
- › Heavier bath towels weighing 15-20 lbs./dz. or more are considered luxurious, ideal for spas or high-end properties.



Bath Sheet



Bath Towel



Bath Mat



Hand Towel



Washcloth

THE FINISHING TOUCHES

To prevent fraying the ends of the towel should be hemmed. All of our towels and bathmats feature tucked reinforced selvages down the sides which results in far lower likelihood of deterioration due to snagging.

There are two types of borders, Cam and Dobby. A Cam border is a plain simple textured area of the towel with no loops. A Dobby border features a decorative section containing a woven pattern with no loops.

100% Cotton Dobby Towels



American Luxury Magnolia

Both the Magnolia and TM Plush collections are crafted from extra-long staple cotton with ring spun cotton pile loops to deliver superior softness and absorbency. 2-ply yarn in the ground warp provides extra strength and thickness. Reinforced tucked selvage edges and tightly sewn hems provide lasting performance with repeated laundering.



American Luxury Magnolia

- › Low-twist yarn
- › Double dobby border rope design
- › Stock: Soft White
- › Available Sizes:
 - › Washcloths: 13"x13" | 1.65 lbs./doz.
 - › Hand Towels: 16"x30" | 5 lbs./doz.
 - › Bath Towels: 27"x56" | 17 lbs./doz.
 - › Bath Sheets: 35"x68" | 23 lbs./doz.
 - › Bath Mats: 21"x34" | 9.5 lbs./doz.



TM Plush

- › Diamond and rope dobby border design
- › Stock: White
- › Available Sizes:
 - › Washcloths: 13"x13" | 1.8 lbs./doz.
 - › Hand Towels: 16"x32" | 6 lbs./doz.
 - › Bath Towels: 27"x54" | 17 lbs./doz.
 - › Bath Sheets: 30"x58" | 20 lbs./doz.
 - › Bath Mats: 21"x36" | 12 lbs./doz.



Scan to learn more about these products.

Royal Suite Dobby



Royal Suite Dobby

- » 100% Long-Staple Combed Cotton
- » Ring-spun pile loops for superior plush softness
- » Woven on sulzer looms for consistent quality
- » 2 Ply in the ground warp provides extra strength and thickness
- » Reinforced tucked selvage edges for lasting durability
- » Elegant dobby border with zig-zag design
- » Stock: White and Beige
- » Available Sizes:
 - » Washcloths: 13"x13" | 1.5 lbs./doz.
Washcloths available with round or square corners
 - » Hand Towels: 16"x30" | 4.5 lbs./doz.
 - » Bath Towels: 27"x50" | 14 lbs./doz.
 - » Bath Towels: 27"x54" | 17 lbs./doz.
 - » Bath Mats: 22"x34" | 9.25 lbs./doz.

1000S OF PRODUCTS AVAILABLE! CAN'T FIND SOMETHING, CONTACT OUR EXPERTS.

Royal Suite Dobby

Towel Collection

Thomaston Cam

- › 86% Cotton/14% Polyester Blend
- › Ring-Spun 100% Cotton 12/1 terry pile loops for softness
- › Classic cam border design woven on sulzer looms
- › Superior fast selvages for added strength
- › Stock: White and Beige
- › Available Sizes:
 - › Washcloths: 12"x12" | 1 lb./doz.
 - › Hand Towels: 16"x27" | 3 lbs./doz.
 - › Bath Towels: 20"x40" | 5.5 lbs./doz.
 - › Bath Towels: 24"x48" | 8 lbs./doz.
 - › Bath Towels: 24"x50" | 10.5 lbs./doz.
 - › Bath Mats: 20"x30" | 7 lbs./doz.



TM Piano Key

- › 100% Ring-Spun Cotton
- › Elegant piano design dobby border and hem
- › Stitched side hem
- › Color: White
- › Available Sizes:
 - › Washcloths: 13"x13" | 1.5 lb./doz.
 - › Hand Towels: 16"x30" | 4.5 lbs./doz.
 - › Bath Towels: 27"x54" | 14 lbs./doz.
 - › Bath Towels: 27"x54" | 17 lbs./doz.
 - › Bath Towels: 30"x56" | 18 lbs./doz.
 - › Bath Sheet: 35"x70" | 20 lbs./doz.
 - › Bath Mats: 20"x34" | 10 lbs./doz.



TM Cosmetic Towel

- › 100% Ringspun Cotton
- › Vat dyed
- › Embroidered with "Cosmetic" logo in white
- › Color: Black
- › Size: 12"x12"



TM Makeup Towel

- › 100% Polyester Microfiber
- › Embroidered with "Makeup" logo in white
- › Serge Hem
- › Color: Black
- › Size: 13"x13"

Robes

All robes have generous pockets and hanger loops for simple storage.



**ADD CUSTOMIZABLE EMBROIDERY
FOR A PERSONALIZED FINISH.**

Terry Bathrobe

- › Kimono or shawl collar styles
- › Made from 100% combed cotton for softness and absorbency
- › 12 oz, 14 oz and 16 oz heavyweight terry fabric
- › Double belt loop for adjustable belt height
- › Sizes:
 - › Terry Kimono: 48" long with a 17" sleeve
 - › Terry Shaw Collar: 52" long with a 22" sleeve



Terry



WE SELL SLIPPERS!



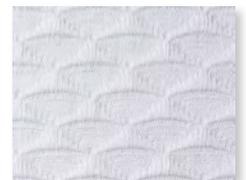
Basic Waffle



Large Diamond



Multi Waffle



Seashell

Waffle Bathrobe

- › Lightweight, wrinkle-free fabric
- › Shawl Collar available in basic waffle and large diamond (lined and unlined)
- › Kimono Collar available in multiple waffle designs:
 - › Basic Waffle in White with or without Piping (Cotton/Poly or 100% Cotton)
 - › Basic Waffle in Grey (Cotton/Poly)
 - › Large Diamond Pattern (Cotton/Poly)
 - › Multi Waffle Pattern (Cotton/Poly)
 - › Seashell Pattern (Cotton/Poly)
- › Sizes:
 - › Waffle Kimono: 48" long with a 17" sleeve or 37" long with a 17" sleeve
 - › Waffle Shaw Collar: 52" long with a 22" sleeve

**1000S OF PRODUCTS AVAILABLE!
CAN'T FIND SOMETHING, CONTACT OUR EXPERTS.**

Hookless Shower Curtains

Our best shower curtains feature an easy-hang header with built-in buckles. No hooks required! Each curtain glides smoothly across the bar. Designed for long-term value, these curtains offer a reliable solution for every property type.

Snap-away fabric liner with corner magnets



Empire Waffle Shower Curtain



TM Empire Waffle Hookless

- › Heavy 100% Polyester 300 GSM spa waffle
- › Available with 15" light-view window or without window
- › Removable snap-away 100% polyester liner with corner magnets
- › Treated with a PFA-Free water-repellent finish
- › White with Chrome or White Buckle Header
- › Available Sizes:
 - » 72"x74"
 - » 72"x77"
 - » Other Sizes Available



TM Deluxe Waffle Hookless

- › Heavy 100% Recycled Polyester spa square waffle
- › 10.5" light-view window
- › Removable Snap-Away 100% Polyester liner with corner magnets
- › White with chrome buckles
- › Treated with a PFA-free water-repellent finish
- › Available Sizes:
 - » 72"x74"
 - » 72"x77"
 - » 72"x80"
 - » Other Sizes Available



TM Nylon Hookless

- › 100% Nylon which is treated for water repellency protection
- › Color: White
- › White Buckles
- › Weighted bottom corners for stability
- › Available Sizes:
 - » 72"x74"
 - » Custom Sizes Available



TM Vision Check Hookless

- › Heavy 100% Polyester woven checkered material
- › 15" light-view window
- › Removable Snap-Away 100% Polyester liner with corner magnets
- › Treated with a PFA-free water-repellent finish
- › White with Chrome Buckles
- › Available Sizes:
 - » 72"x74"
 - » Other Sizes Available

Chrome plated or stainless steel shower curtain hooks available.

Traditional Shower Curtains



TM Luxor Waffle Traditional

- › Heavy 100% Recycled Polyester small square woven waffle
- › 10.5" light-view window
- › Comes standard with a one-inch header and 12 metal grommets. Must use traditional hooks to hang
- › Light view poly knit window 10.5" In white for lighting and security
- › Use with or without liner
- › Water repellent finish
- › Available Size:
 - » 72"x78"



TM Nylon Traditional

- › Heavy 100% Nylon
- › Reverse bottom hem allows soapy water to wash off
- › PFA-free water-repellent finish
- › Color: White
- › Constructed with 12 sewn eyelets in the header for hanging with traditional hooks on a standard rod
- › Available Sizes:
 - » 72"x72"
 - » Custom Sizes Available

Pool Towels



Island Stripe



Island Stripe

- › 100% Cotton with 100% Cotton Ring Spun Loops
- › 20/2 Soft pile loops
- › Vat-dyed colorfast colors
- › Reinforced tucked selvage edges for enhanced strength
- › Stock cabana stripe color combinations:
 - » White with Pacific Blue Stripes
 - » White with Tropical Green Stripes
 - » White with Pineapple Yellow Stripes
- › Available Size:
 - » 30"x70" | 15 lbs./doz.



Breeze

AMERICAN LUXURY

- › Extra Long Staple Combed 100% American Cotton with 100% Cotton Ring Spun Loops
- › Oversized for guest comfort
- › Low-twist yarn for extra softness and absorbency
- › Stock Color Combinations:
 - » White with Ultramarine Blue Stripe
 - » White with Ultimate Gray Stripe
- › Available Size:
 - » 35"x70" | 21 lbs./doz.



TM Premium Solid + Premium Solid Deluxe

- › 100% Cotton with 100% Cotton Ring Spun Loops
- › Reinforced edges
- › Decorative dobby edges
- › **TM Premium Solid** — Colors: Black, Royal Blue, Hunter Green, Navy Blue, Orange, Admiral Blue, and Yellow
- › Available Size:
 - » 32"x66" | 18.5 lbs./doz.
- › **TM Premium Deluxe** — Available in Bright Reactive Dye Colors: Aqua, Apple Green, Sunrise Yellow, and Zinnia
- › Available Size:
 - » 35"x68" | 19 lbs./doz.



Scan to learn more about these products.

Pool Towels



TM Imperiale Solid

- › 100% Ringspun Cotton
- › Diagonal and horizontal stripe dobby border
- › Hemmed ends and sides
- › Colors: Bone, Kashmir Green, Blue Mist, Colonial Blue, Charcoal Grey
- › Available Size:
 - » 32"x66" | 18 lbs./doz.



TM Horizontal Stripe

- › Twill design dobby hemmed ends and hemmed sides
- › 1/2" Stripes
- › Polyester dyed yarn will keep the color from bleeding
- › Colors: Aqua and White, Charcoal Grey and White, Navy Blue and White
- › Available Sizes:
 - » 30"x60" | 12.5 lbs./doz. (86% Cotton/14% Polyester)
 - » 35"x68" | 18 lb/dozen (90% Cotton/10% Polyester)



TM Nautique Stripe

- › 90% Cotton / 10% Polyester
- › Plain Cam Hemmed Ends and Sides
- › 1/4" Stripes
- › Blue and White or Yellow and White Maritime Design
- › Polyester dyed yarn will keep the color from bleeding
- › Available Size:
 - » 30"x64" | 13 lbs./doz.



TM Three Stripe Ribbed

- › 100% Cotton
- › Ribbed Weave
- › White with Three 1/4" Colored Stripes-Blue, Green or Gold
- › Fade resistant
- › Available Size:
 - » 30"x60" | 9 lbs./doz.

**1000S OF PRODUCTS AVAILABLE!
CAN'T FIND SOMETHING, CONTACT OUR EXPERTS.**

Pool Towels & Lounge Chair Covers

1000S OF PRODUCTS AVAILABLE! CAN'T FIND SOMETHING, CONTACT OUR EXPERTS.



TM Lounge Cover



TM Blue Center Stripe

- › White with bold ½” blue center stripe
- › Stitched top, bottom and side hems
- › Cam border
- › Two blends
- › Available Sizes:
 - » 100% Cotton — 22”x44” | 5.75 or 6 lbs./doz.
 - » 86% Cotton/14% Polyester — 24”x48” | 8 lbs./doz.



TM Two Stripe

- › White with two blue dobby stripes on one end
- › 94% Ringspun Cotton/6% Polyester
- › Available Size:
 - » 24”x48” | 8 lbs./doz.



TM Lounge Cover

- › Plush oversized lounge cover that accommodates any size chair
- › 14” hood and reinforced binding to hold firmly in place
- › Secure binding keeps terry from fraying
- › 100% Ringspun Cotton Terry
- › White or Beige
- › Available Size:
 - » 34”x90” + 14” hood | 2 lbs./ea.

Gym Towels & Wiping Cloths



TM Super Gym Towel



TM Horizontal Stripe Gym

- › 86% Cotton/14% Polyester
- › Dobby twill weave
- › 100% Ringspun cotton loops to provide softness and absorbency
- › Dobby twill hemmed
- › Color: White with 3 Blue Stripes
- › Available Size:
 - » 11"x44" | 4.1 lbs./doz.

TM Super Gym Towels



- › 86% Cotton/14% Polyester Ribbed Towels
- › 100% Ringspun loops
- › Broad band plain 4" cam border
- › 8 Yarn dyed bleach proof pin stripes
- › Soft feel and high absorbency
- › Colors: White with Black Stripe, White with Blue Stripe, White with Green Stripe, White with Red Stripe, and White
- › Available Size:
 - » 22"x44" | 7 lbs./doz.



TM Microfiber Cleaning Cloths

- › 78% Polyester/22% Polyamide Microfiber
- › Absorbs up to 7x its weight in liquid
- › Lint free, streak-free performance, scratch free
- › Colors: Blue or Green
- › Available Size:
 - » 16"x16" | Multiple weights available upon request

TM Bar Mop

- › Cotton/Polyester Blend Terry
- › Durable for commercial washing
- › Colors: White with Blue & Gold Stripe, White with Blue Stripe, or White with Gold Stripe
- › Available Size:
 - » 16"x19" | 30 oz. or 32 oz.



PermaStyle Table Linens



Bistro Napkins

- › 100% spun 2 Ply MJS Polyester
- › Hemmed edges
- › Colored stripes and reverse colors with white stripes
- › Available Size:
 - » 18"x22"



Solid Napkins

- › 100% spun 2 Ply MJS Polyester 7.3 oz/sq yd fabric
- › Hemmed edges
- › High absorbency and multiple washings without fading
- › Available Size:
 - » 20"x20"

CONTACT US FOR COLOR OPTIONS.

Other Napery products are offered such as Table Skirting, Conference Cloths, Form Fits and Trash Can Covers



Square Tablecloths

- › 100% spun 2 Ply MJS Polyester 7.3 oz/sq yd fabric
- › Hemmed
- › High absorbency and multiple washings without fading
- › Available Sizes:
 - » 42"x42", 54"x54", 64"x64", 72"x72", 90"x90"



Round Tablecloths

- › 100% spun 2 Ply MJS Polyester 7.3 oz/sq yd fabric
- › Hemmed
- › High absorbency and multiple washings without fading
- › Available Sizes:
 - » 64", 72"
 - » 90", 120", 132"



Banquet Tablecloths

- › 100% spun 2 Ply MJS Polyester 7.3 oz/sq yd fabric
- › Hemmed
- › High absorbency and multiple washings without fading
- › Available Sizes:
 - » 54"x96", 54"x120", 54"x132", 90"x132", 90"x156"



Scan to learn more about these products.

Amenities

We offer amenities in a variety of scents to fit any guest environment. Available in both single-use and large-size options, our collection provides multiple bracket styles to deliver a clean, refined, and luxurious look.



Infusé



SCENTS INCLUDE:
LAVENDER MINT; WHITE TEA & HONEY; LEMONGRASS
GREEN TEA; WILD CITRUS; AND LEMONGRASS



Terra Pure



H₂O Therapy

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THOMASTON MILLS

“Thomaston Mills takes full ownership and works diligently to make things perfect, always aiming to exceed expectations.”

~ Courtyard by Marriott



Check out our website for laundry instructions:



Can't find something?
Contact our experts!

877-474-3300

thomastonmills.com

mail@thomastonmills.com

@thomaston-mills